



**BILLERUD**

Quinnesec, Michigan Mill

Billerud provides paper and packaging materials that challenge conventional packaging for a sustainable future.

We are a global leader in superior paper and packaging materials made from virgin fibers, and we're passionately committed to sustainability, quality and customer value. We serve customers in more than 100 countries with nine facilities in Sweden, USA and Finland and employ around 5,800 people in over 13 countries. Billerud is listed on the Nasdaq Stockholm.

Billerud North America

In the United States, Billerud operates out of a regional head office in Miamisburg, Ohio, two mills in Michigan's Upper Peninsula, a converting facility in Wisconsin Rapids and numerous distribution centers. We are a leading supplier of high-quality graphic and label papers, packaging materials, and market pulp. At Billerud, we build brands and business results for our customers.

The Quinnesec Mill

The Quinnesec Mill is located in the Upper Peninsula of Michigan in the southeast corner of Dickinson County, bordered by the towns of Iron Mountain, Kingsford and Norway with the Menominee River to the south. It is an industry-leading manufacturer of coated sheets, coated web, coated digital and inkjet, label paper and pulp. The graphic papers are perfect for print communication and label papers are engineered to perform in complex technical applications. At our Quinnesec Mill, we also produce Quinnesec® Hi-Maple Pulp, one of the industry's premier pulps.

1985

The Quinnesec Mill has continued to thrive as the economic anchor of Dickinson County for more than three decades. Since 2001, the mill has been certified as an Occupational Safety and Health Administration Star facility under the Michigan Voluntary Protection Program (MVPP). The MVPP Star award is the state's highest recognition for workplace safety programs and performance. The mill has also been ISO 14001 certified since 2008.

443

PEOPLE

The Quinnesec Mill employs approximately 443 people.

640,000

TONS OF PAPER AND PULP PER YEAR

The Quinnesec Mill has the capacity to produce approximately 430,000 tons of graphic paper per year used primarily in marketing applications, including magazines, catalogs and commercial printing. The mill also produces 210,000 tons of Northern Bleached Hardwood Kraft (NBHK) pulp used in printing, writing, speciality and packaging paper, facial and toilet tissue, and paper towels.

2,200

ACRES

The Quinnesec Mill encompasses 2,200 acres, has one paper machine and a pulp dryer and is fully-integrated producing its own wood chips, pulp and power.

0

INJURIES GOAL

A safe workplace is about something as self-evident as no-one's health or safety being put at risk by their going to work. Our employees are our most important resource, and the aim is for health and safety efforts to lead to a zero injury workplace.

\$90,000

COMMUNITY GIVING

Billerud's community participation is driven by its employees who generously contribute hundreds of hours and monetary gifts each year in various company-sponsored and individual efforts to enhance the quality of life in our communities. In 2022, the Quinnesec Mill and its employees contributed more than \$90,000 to a variety of community organizations with a focus on education, sustainability, and local health and human services.

Sustainability at the core

We are working to achieve a sustainable and circular society with packaging solutions that are renewable, recyclable and climate-smart.

Focus areas



Safety first

- Safe working environment
- Stable and efficient production



Climate impact

- Minimize CO₂ emissions
- Renewable alternatives instead of fossil resources



Materials of the future

- Sustainable products
- Innovate new ways of using fibers

Sustainability foundation

- Sustainable wood supply
- Responsible supply chain
- Engaging workplaces
- Resource-efficient production
- Community engagement
- Responsible business



Responsibly Sourced Fiber

National laws and regulations for forestry are a minimum standard for Billerud. We are third-party certified to chain-of-custody standards set by the Forest Stewardship Council® (FSC® C014984), Programme for the Endorsement of Forest Certification (PEFC/29-31-92), and in North America, the Sustainable Forestry Initiative® (SFI®).

Quinnesec Community

The Quinnesec Mill has continued to thrive as the economic anchor of Dickinson County for more than three decades. Dickinson County is a popular tourist destination in Michigan's Upper Peninsula, with some of the best lodging, resorts and award-winning golf that Michigan has to offer. The Upper Michigan and Northern Wisconsin area serves as the gateway for seasonal opportunities to snowmobile, ski, fish, hike, canoe or simply unwind and relax.

Interested in Working with Us?

Please visit our Careers section at billerud.com/career to learn more about the Quinnesec community and job opportunities.

